

# **ASM International**



# 

Thursday, October 15, 2009

Canada Council M. Brian Ives Lecture

## Joining Trends for Manufacturing and Repair of Advanced Materials

Priti Wanjara, Ph.D.

The integration of advanced joining techniques for the manufacturing and repair of aerospace materials is driven by the critical need to improve the buy-to-fly ratio and reduce the waste and life cycle costs of aeroengine components. For the key aerospace materials based on titanium and nickel alloys, the complexity in their compositional and phase constituents has necessitated the consideration of different enabling technologies for manufacturing. To support the ever-increasing performance requirements of aeroengines, the aim of research and development efforts has deliberated on a thorough and precise understanding of the inter-relationships between materials process manufacturing, microstructure and mechanical properties. To this end, this presentation will describe various emerging solid- and liquid-state joining technologies, such as friction stir and linear friction welding and laser and electron beam welding. The research and development work on the application of these technologies for manufacturing and repair of advanced aerospace materials will be discussed and introduce unconventional ideas for design demands.

Ms. Priti Wanjara graduated from McGill University with a bachelor's degree (1993) and Ph.D. degree (1999) in Metallurgical and Materials Engineering. In 1997, she started her professional career in the field of physical metallurgy and worked with Ivaco Rolling Mills on process development of dual phase steels. In 2002, she joined the Aerospace Manufacturing Technology Center (AMTC), one of five laboratories at the National Research Council of Canada's Institute for Aerospace Research (NRC Aerospace), as an Assistant Research Officer.

Ms. Priti Wanjara full bio graphy can be found on page 4.

**Location:** Assiniboine Gordon Inn on the Park, 1975 Portage Avenue, Winnipeg **Times:** Registration/Reception 6:15 p.m., Dinner 6:45 p.m., Presentation 8:00 p.m.

Cost: Members \$15, Non-members \$20, Students \$10

**Dinner Reservations Required.** Please phone Victor Butts at 632-3985 or send him an e-mail to vbutts@rrc.mb.ca by noon Tuesday, October 13, with your name and the number of people who will be attending. Friends and colleagues are welcome. Map of the location can be found on page 4.

**After-dinner attendance welcomed** (no charge).





#### www.MONARCHINDUSTRIES.com

Monarch Industries is a fully integrated manufacturer of pumps, hydraulic cylinders and custom metal

> castings produced at their facilities in Winnipeg and

Winkler, Manitoba. These products are marketed across North America into the wholesale, agricultural

and O.E.M. marketplace.

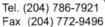
ISO

9001

We are Proud to Announce that we have now moved to new

Facilities!

Monarch Industries 51 Burmac Road P.O. Box 429 Winnipeg, MB R3C 3E4



The Continuous Pursuit of Excellence Through Quality and Service

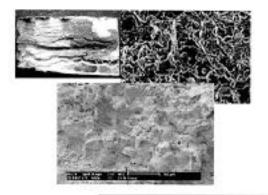


POST OFFICE BOX 1052 Westfast WINNIPEG, MANITOBA R3C 2X4 PH. (204) 224-1654, FAX (204) 224-5337 angea.ca 13311 - 146TH STREET EDMONTON, ALBERTA T5L 4S8 PH. (403) 455-0008, FAX (403) 452-3856



Testlabs International Ltd., is a privately owned Canadian Corporation specializing in metallurgical failure and corrosion analysis. We are committed to providing the answers to your metallurgical and mechanical engineering questions.

METALLURGISTS, MECHANICAL & CORROSION ENGINEERS, AND FIRE INVESTIGATRORS.



- · Metallurgical Testing
- · Failure Analysis
- Corrosion Failures
- Fire Inspection
- Coating Inspection
- Chemical Analysis
- Hardness Testing
- Metallography
- Searning Electron Microscopy
- · Tension Testing

1797 Logan Avenue Winnipeg, Manitoba R3E 1S9 Phone: (204) 953-3800 Fax: (204) 953-3808 E-mail: testlabs@mts.not Website: www.testlabs.ca

## ASM Education/Training

ASM's training can help you and your company:

- Improve performance in a relatively short amount of time
- Keep up with the latest technical advances
- Refresh your knowledge in an important but seldom-used technical area
- Satisfy your customers' demands for improved productivity at lower cost
- Make new staff productive as quickly as possible

Since 1954, thousands of technicians, engineers and other materials professionals have strengthened their skills, knowledge and careers through ASM Materials Engineering Institute.

We also offer certificate of achievements for satisfactory completion of a structured course of study in metallography (introductory, intermediate and advanced). Extension diplomas may be earned in eight technical areas ranging from applied general metallurgy to welding metallurgy.

Browse online by topic to look for seminars by technical interest area, or view our course calendar to see seminars by date.

- Take a tour of our new training center
- Read some of the biographies of our instructors
- View the types of training program we offer including seminars courses, videos, self-study and on-site training.

#### On-Site Training

Cost-effective training at your plant is just a phone call away. Anywhere from six to 60 of your key staff might need training, but you can't afford to send them all to Materials Park. So instead, let us bring one of our seminars to you!

- Avoid the downtime and expenses associated with travel and time away from your plant
- The more employees you train, the lower your cost-per-employee
- No university or organization can match the practical, industrial experience of our adjunct faculty--more than 200 instructors who are experts in their fields and know how to teach
- ASM course materials are written for maximum understanding and become valued information sources long after the course's completion

If you can't find a course that fits your needs, then let us create a Customized On-Site Training solution for you. Or if you'd prefer to teach a course yourself, we can provide you with the Materials for On-Site Training. Just tell us your needs and constraints, and we'll get you everything you need to administer the course the way you want.

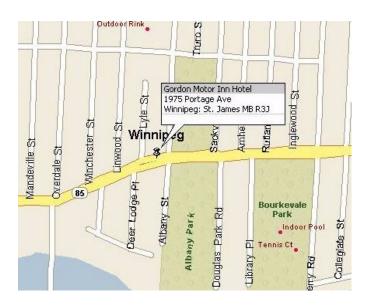
Contact Ben Urbanietz, P.Eng, Education & MEI Chair, at 204-224-1654 for all of your ASM Training/Education needs.

#### Priti Wanjara, Ph.D.

Priti Wanjara graduated from McGill University with a bachelor's degree (1993) and Ph.D. degree (1999) in Metallurgical and Materials Engineering. In 1997, she started her professional career in the field of physical metallurgy and worked with Ivaco Rolling Mills on process development of dual phase steels. In 2002, she joined the Aerospace Manufacturing Technology Center (AMTC), one of five laboratories at the National Research Council of Canada's Institute for Aerospace Research (NRC Aerospace), as an Assistant Research Officer. At AMTC, her research work has focused on the application of novel joining and forming technologies for the manufacture of advanced aerospace materials. She has advanced rapidly within NRC Aerospace becoming an Associate Research Officer in 2006 and Interim Group Leader of the Metallic Products Manufacturing (MPM) Group of AMTC in 2008. As Group Leader, she manages the multi-disciplinary activities of various research and technical staff, whilst aiming to develop scientific collaborations and/or business partnerships with industry, academia and other government organizations to promote emerging technologies for manufacturing applications in different industrial sectors (aerospace, automotive, renewable energy). Dr. Wanjara is the author or co-author of over 80 technical articles and 40 NRC reports. As a member of ASM International since 1993, she has actively participated for many years in the Montreal Chapter, serving on the Awards Nomination, Social and Membership Committees, as well as serving as Vice Chairman. Currently she is the Chairman of the Montreal Chapter and ASM Canada Council Chapter Liaison. She is the recipient of the Metallurgical Society of CIM Best Paper Award (2007), the ASM Canada Council Brian Ives Lectureship (2008) and the Metallurgical Society of CIM Brimacombe Award (2009).

#### **Location of Canada Council Lecture Event:**

Assiniboine Gordon Inn on the Park, 1975 Portage Avenue, Winnipeg



# **United** Testing Systems Canada Limited

and



# ... A great team to work with



#### SALES / SERVICE / CALIBRATION

- Universal Testing Machines
- · Hardness Testers (all types)
- Force Gauges
- Force Calibration to 1 million lbf
- On-site force laboratory

NVLAP WLAP Lab Code: 200311-0 accreditation to ISO/IEC 17025

#### United Testing Systems Canada Limited

21 - 225 Bradwick Drive Concord, Ontario, Canada L4K 1K7 Tel.: 905-669-5327 Fax: 905-738-5051 www.utscanada.com



Tel.: 905-660-1754 Fax: 905-738-5051 www.microstar2000.com



- •Dimensional Calibration Dimensional Inspection
- ■Product & Material Testing Product Design
- •Noise Measurement & Control Vibration

  Measurement & Control Cyclic Corrosion Testing

200-78 Innovation Drive | Winnipeg, MB | R3T 6C2 TEL: (204) 480-3333 | FAX: (204) 480-0345 | 1-800-728-7933

www.itc.mb.ca

# EPT MANUFACTURING LTD.

1000 POWELL AVENUE, WINNIPEG, MANITOBA R3H 0H6

Tools & Dies ●Manufacturing Fixtures
Permanent Molds ● Matchplates ● Extrusion Dies
Master Patterns ● Tool Design ● Shell Core Boxes

FAX (204) 697-0578 • PHONE (204) 632-0938





Thermal Spray Coatings - Plasma, Flame, HVOF

#### NATIONAL COATING TECHNOLOGIES INC.

Serving Western Canadian Industry since 1971

Your partner in solving surface problems with thermal spray coatings

#### ISO 9001:2000 CERTIFIED

- · Thermal barrier coatings for aircraft exhaust systems
- · Abradable coatings for clearance control in turbine cases
- · Extremely wear resistant finely polished ceramic coatings for compressor rods, plungers, shafts, etc.
- · Erosion resistant coatings for fan blades, etc.
- · Traction coatings for paper machine winder drums
- · Rebuilding of rolls for paper and printing industries
- . Dimensional restoration of shafts and other machine parts
- · Enhancement of wear resistance of machine parts
- · Manufacture of hardened and ceramic coated stainless steel sleeves for hundreds of models of industrial pumps

#### Coatings Available:

#### Surface Properties Altered:

- Pure metals
- Metal allovs
- · Corrosion resistance
- · Dimensions · Wear resistance Electrical conductivity Hardness
- Ceramics Erosion resistance Carbides
- Abradable composites
- Friction Thermal conductivity

NIKON, ZEISS &

furnaces

**UNITRON** microscopes

ATS & BLUE M laboratory

#### NATIONAL COATING TECHNOLOGIES INC.

1975 Logan Avenue, Winnipeg, MB R2R 0H8 Tel.: (204) 632-5585 FAX: (204) 694-3282 E-mail: sprayit@nationalcoating.com

#### www.nationalcoating.com

#### EQUIPMENT TO TEST AND EXAMINE MATERIALS

- BUEHLER metallographic equipment/supplies/imaging
- NEWAGE, MITUTOYO &
- KING hardness testers
- ATS, ADMET tensile and creep testers



P.O. Box 76014 Shawnessy RPO, Calgary Alberta T2Y 2Z9 Tel: (403) 256-2914 Fax (403) 254-9972 email: tom.hunter@attcanada.ca Calibration and service of hardness and physical testing equipment (800) 268-3593 An ISO 9002 Compar

#### (204) 633-9415

CUTTING FLUIDS DIAMONDS CARBIDE CUTTING TOOLS MEASURING TOOLS HAND & POWER SHOP TOOLS BENCH TOOLS SAFETY PRODUCTS



DoALL WINNIPEG LTD. 1107 FIFE STREET WINNIPEG, MANITOBA R2X 2M8 TOLL FREE 1-800-92 DoAll FAX (204) 694-7240

ABRASIVES BAND SAW BLADES CUTTING TOOLS GAUGES INDUSTRIAL SUPPLIES MACHINE TOOLS

#### Affiliate Societies

Providing member-driven leadership and a focused agenda in specific technical areas.



Heat Treating Society (HTS)



Thermal Spray Society (TSS)



Society, Inc.

International Metallographic Society (IMS)



Electronic Device Failure Analysis Society (EDFAS)



ASM Society of Carbide and Tool Engineers

## ASM Manitoba Chapter Sustaining Members

Acsion Industries Incorporated

**Bristol Aerospace Limited** 

Buehler Canada

Canadian Tool & Die Limited

Gerdau MRM Steel Inc.

Integris Metals Inc.

Phillips & Temro Industries Limited

Sphaera Technologies Inc.

Standard Aero Limited

Welders Supplies Limited

Wesmac Manitoba Inc.

Westland Steel Products Limited



# NON-DESTRUCTIVE TESTING, INSPECTION & STRESS RELIEVING SERVICES...

Materials and Processes, Quality Evaluation Corrosion Surveys, Preventative Maintenance Inspection Aircraft Maintenance Inspection

AMO 79-91 and Cessna C-138 QA Manual Preparation and Representation, Training

#### NON-DESTRUCTIVE EXAMINATION

In House and Mobile Laboratories Methods: Radiographic, Ultrasonic, Magnetic Particle Liquid Penetrant, Eddy Current

#### Office and Lab:

522 Dobbie Avenue, Winnipeg, MB R2K 1G4 Phone: (204) 668-7327 Fax: (204) 668-7347

E-Mail: westcan@mb.sympatico.ca

### **Materials Information Spotlight**

Back in the 1970s, device manufacturers were practically invisible, but today they are in the spotlight as they combine scientific disciplines with materials engineering to produce more reliable, more functional, and longer lasting devices.

To download full article in PDF format copy this link into your browser: http://asmcommunity.asminternational.org/content/ASM/PortletImages/MPMD/Issues/MPMD16604apr08.pdf

## ASM Manitoba Chapter Executive Committee 2009-2010

<u>Chairman</u> <u>Public Relations/ Advertising Chair</u>

Victor Butts Ph: (204) 632-3985 John Pacak, P.Eng. Ph: (204) 633-5003

Vice Chair Bulletin Editor

Bogumila Kryniewska Ph: (204) 788-2770 Miro Mackic Ph: (204) 786-6451

Secretary Education Chair

Bogumila Kryniewska Ph: (204) 788-2770 Ben Urbanietz, P.Eng. Ph: (204) 224-1654

Treasurer Webmaster

John Read, P.Eng. Ph: (204) 632-5585 Leroy Reimer Ph: (204) 953-3804

## **ASM** International:

ASM International is a society whose mission is to gather, process and disseminate technical information. ASM fosters the understanding and application of engineered materials and their research, design, reliable manufacture, use and economic and social benefits. This is accomplished via a unique global information-sharing network of interaction among members in forums and meetings, educational programs, and through publications and electronic media.

For more information about ASM and its benefits visit the official website at <a href="https://www.asminternational.org">www.asminternational.org</a>